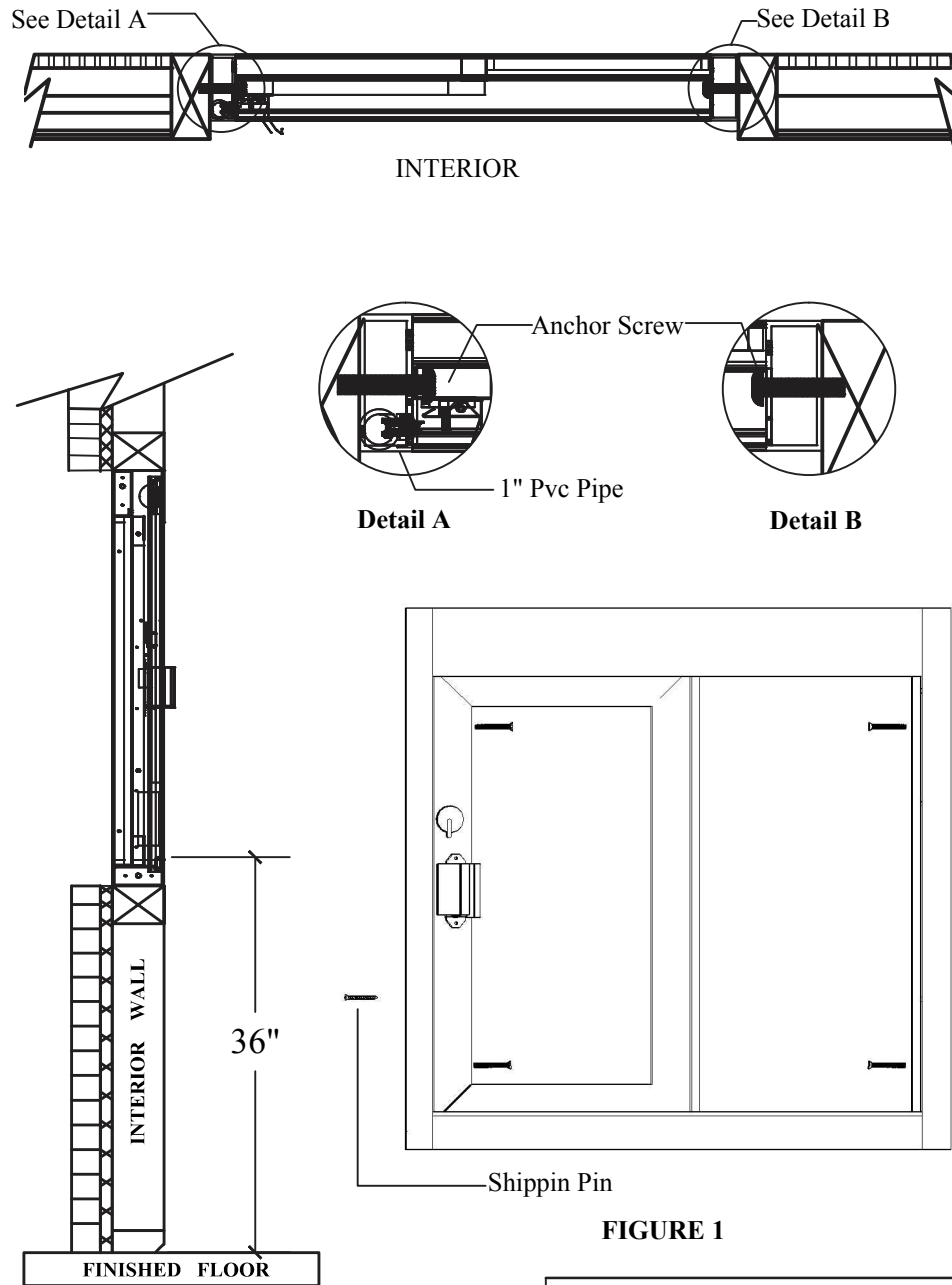


**TYPICAL  
SC-3030 INSTALLATION**

- 1) Must be installed level and square to work properly.
- 2) Anchor through each side jamb at two places approx. 5" at top and bottom of each jamb. (See Figure 1)
- 3) Recommended height from floor to service opening to be 36". (Check all local and city codes)
- 4) Silicone all external and internal joints.
- 5) All other type of anchoring to be approved by certified engineer.



**FIGURE 1**

**General Notes**

**Actual Dimension**  
36"(W) x 36"(H)

**Service Opening**  
14-1/2"(W) x 29"(H)

**Rough Opening**  
36-3/8"(W) x 36-3/8"(H)

**NOTE 1:**  
Remove shipping pin before installing the window. The shipping is located in the side jamb. (See Figure 1)

**NOTE 2:**  
Anchor screws to be supplied by contractor. (See Detail A & B)

**CAUTION:**  
Use caution when drilling thru the side jamb.  
A 1" pvc tube is located inside the jamb. Drilling into the 1" pvc tube will void warranty. (See Detail A)



TITLE: **INSTALLATION PROCEDURE**

Drawing Name **SC-3030 INSTALLATION DRAWING**

DATE <b>03/17/2016</b>	DRAWN BY <b>RBV</b>	SCALE <b>NTS</b>	SHEET <b>1 of 1</b>	SIZE <b>A</b>
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